|  |  |  |
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| **Referencia:** 1972/0/0\_**v.00**  **Denominación:** Cubilete Monopared | **Fecha plano :** 16/11/18  **Cavidades:** 2 / 2 | **Material :** PP  **Máquina :** 24 |

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| **Motivo informe** :  Homologación molde nuevo. |

***INFORME TALLER***

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| Se entrega molde nuevo para primeras pruebas.  Adjuntamos documentación y maqueta con la entrega de molde. (Maqueta con sobre aparte). | |
| **Responsable Taller :** Manuel Serrano | **Fecha:** 19/11/18 |

***INFORME INYECCIÓN***

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| **Responsable Taller :** Joan Fíguls | **Fecha:** 15/01/2019 |

***INFORME CALIDAD* ( Dimensional ).**

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| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| |  |  |  |  | | --- | --- | --- | --- | | **Nº Cota** | **Nominal** | **Fig. D** | **Fig. B** | | **1** | **Ø51,9** | 51,50 | 51,50 | | **2** | **Ø50,3** | 50,30 | 50,35 | | **3** | **Ø46,4** | 46,50 | 46,40 | | **4** | **Ø48,8** | 48,70 | 48,70 | | **5** | **10,8** | 10,60 | 10,60 – 10,70 | | **6** | **1,8** | 1,90 | 1,90 | | **7** | **41,1** | 41,15 | 41,10 | | **8** | **3,8** | 3,80 | 3,75 | | **9** | **Ø32,3** | 32,30 | 32,30 | | **10** | **Ø36,6** | 36,60 | 36,50 | | **11** | **58,7** | 58,50 | 58,50 | | **12** | **R14,0** | R14 | R14 | | **13** | **58,7** | 58,50 | 58,50 | | **14** | **Ø54,5** | 54,50 | 54,50 | | **15** | **3,6** | 3,60 | 3,70 | | **16** | **3,8** | 3,60 – 3,70 | 3,70 | | **17** | **Profundidad** | 35,75 | 35,75 | | **18** | **Peso** | 13,58grs. | 13,65grs. | | **19** | **Capacidad** | 55ml. | 55ml. | | |
| **Responsable Taller :** Quicu Estebanell | **Fecha:** 15/01/18 |

***INFORME FUNCIONAL***

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| |  |  |  |  | | --- | --- | --- | --- | | **Nº Cota** | **Nominal** | **Fig. D** | **Fig. B** | | **20** | **Rosca** | Ok | Ok | | **21** | **Montaje** | **\*1** | **\*1** | | **22** | **Acabado** | Ok | Ok |   **\*1\_** El cubilete una vez montado no queda completamente plano |

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| **Conclusiones** : |

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| **Responsable Calidad :** Quicu Estebanell  **Fecha :** 15/01/2019 |

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